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Bulletin	UK	Export	Issued
1411	YES	YES	28/06/2019

## In-frame Engine repair kits suitable for John Deere applications.

Vapormatic is pleased to announce the introduction of 11 **new** in-frame engine repair kits suitable for John Deere engine applications. Listed in the table below are the three, four and six-cylinder engine type/numbers. These in-frame repair kits are suitable for engine overhauls which do not require the removal of the crankshaft or removal of the complete engine from the tractor for maintenance.



Working with our trusted global supply base, Vapormatic alternative technical product, meets the high demands of today's modern equipment and is backed up by our market leading Vapormatic 12 months parts and labour warranty.

Each kit contains:

- Top gasket set
  - All gaskets to service the removal of the head
- Cylinder kits
  - Liner with seals, Piston with piston pin and ring set
- Sump gasket
- Con rod bearings (Standard size)

VAP Ref	3 Cylinder Engine type	Kit contents
<a href="#">VPB9182</a>	<b>3164D</b> - 102mm piston with 35mm piston pin	1x <a href="#">VPA4034</a> , 3x <a href="#">VPB8609</a> , 1x <a href="#">VPC5340</a> and 3x <a href="#">VPC7040</a>
<a href="#">VPB9183</a>	<b>3179D</b> - 106.5mm piston with 35mm piston pin	1x <a href="#">VPA4034</a> , 3x <a href="#">VPB8607</a> , 1x <a href="#">VPC5340</a> and 3x <a href="#">VPC7040</a>
<a href="#">VPB9192</a>	<b>3179T</b> - 106.5mm piston with 41mm piston pin	1x <a href="#">VPA4034</a> , 3x <a href="#">VPB8608</a> , 1x <a href="#">VPC5340</a> and 3x <a href="#">VPC7040</a>

VAP Ref	4 Cylinder Engine type	Kit contents
<a href="#">VPB9184</a>	<b>4219D</b> - 102mm piston with 35mm piston pin	1x <a href="#">VPA4047</a> , 4x <a href="#">VPB8609</a> , 1x <a href="#">VPC5341</a> and 4x <a href="#">VPC7040</a>
<a href="#">VPB9185</a>	<b>4239D</b> - 106.5mm piston with 35mm piston pin	1x <a href="#">VPA4047</a> , 4x <a href="#">VPB8607</a> , 1x <a href="#">VPC5341</a> and 4x <a href="#">VPC7040</a>
<a href="#">VPB9186</a>	<b>4239T</b> - 106.5mm piston with 41mm piston pin	1x <a href="#">VPA4047</a> , 4x <a href="#">VPB8608</a> , 1x <a href="#">VPC5341</a> and 4x <a href="#">VPC7040</a>
<a href="#">VPB9187</a>	<b>4045T</b> - 106.5mm piston with 41mm piston pin	1x <a href="#">VPA4084</a> , 4x <a href="#">VPB8620</a> , 1x <a href="#">VPC5424</a> and 4x <a href="#">VPC7090</a>



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# New Product Update & Parts Information

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VAP Ref	6 Cylinder Engine type	Kit contents
<a href="#">VPB9188</a>	<b>6329D</b> - 102mm piston with 35mm piston pin	1x <a href="#">VPA4038</a> , 6x <a href="#">VPB8609</a> , 1x <a href="#">VPC5342</a> and 6x <a href="#">VPC7040</a>
<a href="#">VPB9189</a>	<b>6359D</b> - 106.5mm piston with 35mm piston pin	1x <a href="#">VPA4038</a> , 6x <a href="#">VPB8607</a> , 1x <a href="#">VPC5342</a> and 6x <a href="#">VPC7040</a>
<a href="#">VPB9190</a>	<b>6359T</b> - 106.5mm piston with 41mm piston pin	1x <a href="#">VPA4038</a> , 6x <a href="#">VPB8608</a> , 1x <a href="#">VPC5342</a> and 6x <a href="#">VPC7040</a>
<a href="#">VPB9191</a>	<b>6068T</b> - 106.5mm piston with 41mm piston pin	1x <a href="#">VPA4048</a> , 6x <a href="#">VPB8620</a> , 1x <a href="#">VPC5425</a> and 6x <a href="#">VPC7090</a>

To take advantage of these new engine repair kits, please visit [www.vapormatic.co.uk](http://www.vapormatic.co.uk) for further details.

All Vapormatic quality replacement parts carry an industry leading **12 month parts and labour warranty**. For further information on specific items please visit [www.vapormatic.co.uk](http://www.vapormatic.co.uk)

